## A PLATFORM FOR RAPID AND EFFICIENT ENGINEERING OF MULTI-EDITED **CLONAL IPSC LINES FOR ALLOGENEIC T CELL THERAPIES**



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## **OVERVIEW**

Notch's end to end capabilities for iPSC-derived therapeutics



- Notch has streamlined the iPSC engineering process, which entails genome editing with MAD7, single-cell cloning using high-efficiency dispenser (VIPS<sup>™</sup>), screening, and expansion
- This workflow yields genetically stable homogeneous iPSCs with validated characteristics and modifications
- Implemented and developed various complementary analytical techniques to analyze edits and ensure genomic stability to expedite decision making and banking of clonal lines
- Notch's 3D ETN platform for scalable T-cell manufacturing is built on our discovery that immobilized DLL4/VCAM supports T-cell differentiation in vitro<sup>1</sup>

## Notch's cell product design



Notch's iPSC-derived CAR T cell product is composed of multiple knock-outs (KOs) and knock-ins (KIs) that include allogeneic edits for protection of the product from patient's immune cells.

To enable appropriate differentiation and maximize functional activity, the targeting arm, universal expansion gene and NK protection gene must exhibit: 1) specific expression dynamics during differentiation; and 2) sufficient expression levels in final differentiated product.

1 Shukla et al (2017) Progenitor T-cell differentiation from hematopoietic stem cells using Delta-like-4 and VCAM-1. Nature methods 14 531-538.



Figure 3: A) Up to 8 different promoters have been screened to express Universal Expansion (Transgene 4) from five different integration sites (A,B,C,D,E). B) iPSCs have been analyzed in bulk, 5-7 days after transfection, in terms of integration efficiency at the integration site using ddPCR assay (SSI VCN) and transgene expression (%) measured by Flow Cytometry. After single cell printing, bi-allelic clones have been selected and analyzed for transgene expression. Clonal iPSC lines with sufficient transgene expression were differentiated using 3D-ETN differentiation platform resulting in identification of 5 promoter-integration site combinations that drive high expression of Universal Expansion Gene throughout differentiation and after expansion.

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Notch's gene editing platform for clonal iPSC production for knock-out and targeted transgene integration (knock-in) is compliant with GMP conditions and allows rapid engineering of complex clonal iPSC-derived therapeutics. Rapid generation of clonal iPSC lines with a library of promoter and integration sites

design in iPSC and during iPSC differentiation Multiplex edited clonal iPSC lines with up to 6 edits with different cell product designs have been successfully cloned and differentiated showing different foldexpansion characteristics, desired phenotype and the ability to control tumor *in vitro* over multiple rounds of stimulation.